

Date: Friday, 22/05/2009 11:32:39 AM
 User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : REPLACEMENT WINDOW KIT
Job Number : 48136A	
Estimate Number : 12349	
P.O. Number :	Part Number : D350567113
This Issue : 22/05/2009 S.O. No. :	Drawing Number : N/A
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL /MED FAB	Drawing Revision : D
Previous Run : 47554A	Material :
Written By :	Due Date : 22/05/2009 Qty: 1 Um: Each
Checked & Approved By : <u>JUL 22.05.22</u>	
Comment : Est Rev:A 04-08-24 New Issue JLM Est Rev:B 08-10-07 as per revD DD verified by: Est Rev: C 09.03.10 Step 10 revised per B42371A KJ Verified by:	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: Photocopy bluefile & type labels per PPPD350-567-113	CHG002	N/A
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2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Pick Packing Kit

ENSURE DT 8439 TEMPLATE IS INCLUDED

3.0	D2463	Seal
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Comment: Qty.: 7.5243 f(s)/Unit	Total : 7.5243 f(s)
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1/2" Seal 86.6" Long

Batch: <u>43841</u>

4.0	D3290041	Replacement Window Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit	Total : 1.0000 Each(s)
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Replacement Window Assy

Batch: <u>043863</u>

5.0	21212	Receptacles
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Comment: Qty.: 12.0000 Each(s)/Unit	Total : 12.0000 Each(s)
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Receptacles

Batch: <u>M110662</u>

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Seq. #:

Machine Or Operation:

Description :

6.0

26006

Camlock Stud



Comment: Qty.: 12.0000 Each(s)/Unit Total : 12.0000 Each(s)

Camlock Stud

Batch: M110836

(2)

9/5/22

M111529

(10)

SP

7.0

2600LW

Camloc Retaining Washer



Comment: Qty.: 12.0000 Each(s)/Unit Total : 12.0000 Each(s)

Camloc Retaining Washer

Batch: M110778

9/5/22

SP

8.0

AN526C832R9

Screw



Comment: Qty.: 21.0000 Each(s)/Unit Total : 21.0000 Each(s)

Screw

Batch: M110372

(7)

9/5/22

M110915

(14)

SP

9.0

AN960JD8

Washer



Comment: Qty.: 42.0000 Each(s)/Unit Total : 42.0000 Each(s)

Washer

Batch: M110917

9/5/22

SP

10.0

MS20426AD35

Rivet



Comment: Qty.: 24.0000 Each(s)/Unit Total : 24.0000 Each(s)

Rivet

M4179

9/5/22

SP

11.0

MS21042L08

Nut



Comment: Qty.: 21.0000 Each(s)/Unit Total : 21.0000 Each(s)

Nut

Batch: M110002

9/5/22

SP

12.0

FG778150550ROL

7781 9oz Glass 50"x125yd



Comment: Qty.: 18.0000 sf(s)/Unit Total : 18.0000 sf(s)

2sq yd of 7781 9oz Glass 50"x125yd

Batch: M11166

9/5/22

(2)

SP

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Seq. #:

Machine Or Operation:

Description :

13.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

PACKAGING RESOURCE #1

14.0

PACKAGING 1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D350-567-113

Location:

PPP Rev:

15.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 09-05-22